

Date: Friday, 23/01/2009 9:49:57 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : PANEL

Job Number : 45208

Estimate Number : 13752

P.O. Number :

This Issue : 23/01/2009 S.O. No. :

Prsht Rev. : NC

First Issue : / / Type : SMALL /MED FAB

Previous Run :

Part Number : D387613

Drawing Number : D3876 PROTOTYPE

Project Number : N/A

Drawing Revision : PROTO

Material :

Due Date : 23/01/2009 Qty: 1 Um: Each

Written By : Checked & Approved By : 

Comment : Est Rev: A 09.01.23 new issue EC verified by: DD

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 MLEXS125F6002904

GE PLASTICS LEXAN SHEET



Comment: Qty.: 3.4965 sf(s)/Unit Total : 3.4965 sf(s)

GE PLASTICS LEXAN SHEET

105330

HB 9-1-23

2.0 WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3876

Dwg Rev: PROTOProg Rev: TYPE

HB 9-1-23

①

2- Deburr if necessary

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



HB 9-1-23

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

OK 09.01.23

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Master
Dart Helicopters

SS 09/01/23

①

2.1

PICK

D3628-1 WASHER QTY 4 B/N 32923

09.01.23

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Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/04 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*transfer to
Dzrt Calgary*

U 09-Jul-26

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: _____

Job #: 00280A

Date: 09.01.23

Product Name: 212 Baggage Protectors

Requested By: CP

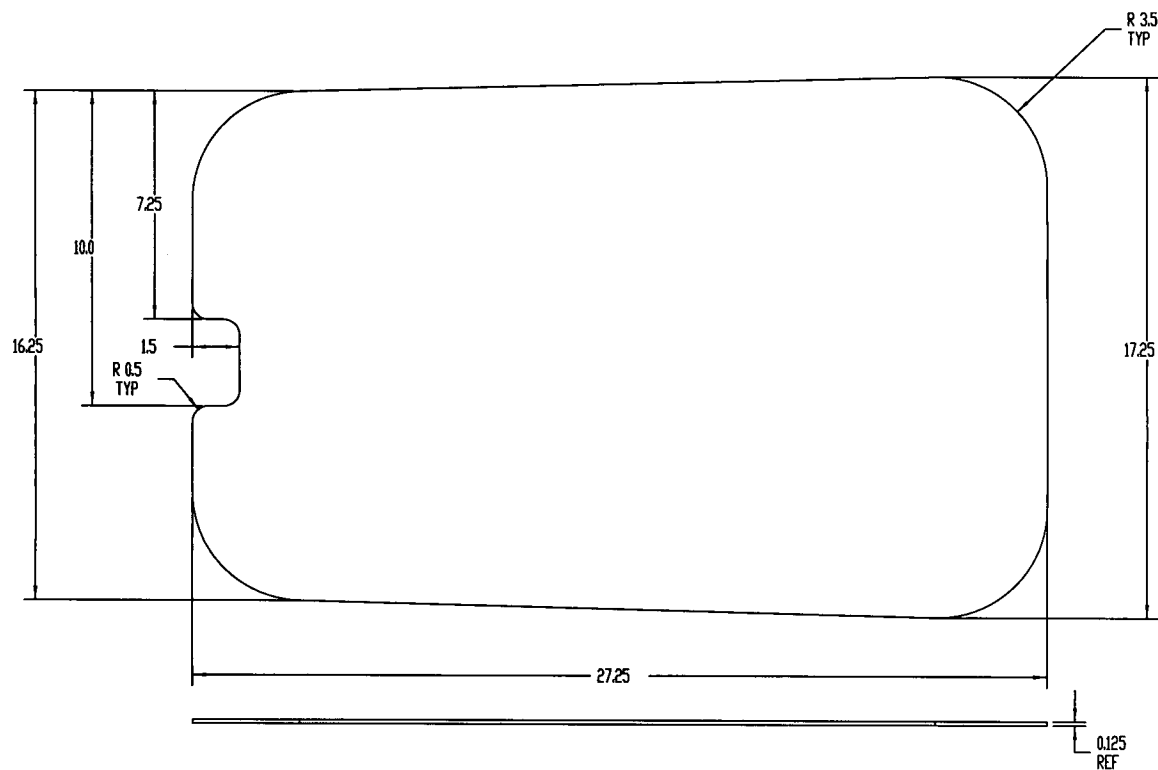
Design Manager Approval: _____

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3876-13	SF	PANEL	09.01.23	N	ASAP	Need qty(1) of each panel, shipped to Harvey @ Eagle.	
							Make from DXF's supplied by CP. CP to do dim check &	
							approval. Need basic IPP or custom work order to track	
							work steps, in case Mike O decides to keep parts.	

FIRST ARTICLE INSPECTION CHECKLIST

X Prototype

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3876-13 TAILBOOM BAGGAGE COMPARTMENT DOOR PROTECTOR

NOTES:

- 1) MATERIAL: POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "Default" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.00 lbs

REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	YY.MM.DD		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3876-13	REV. A SHEET 1 OF 1
TITLE	SCALE 1:2

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